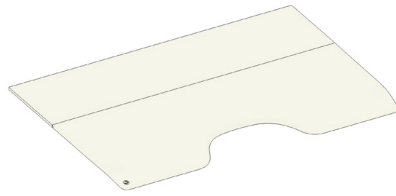
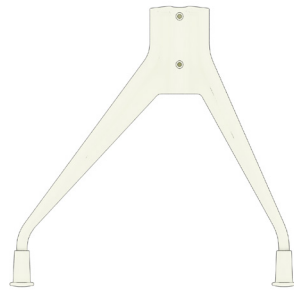




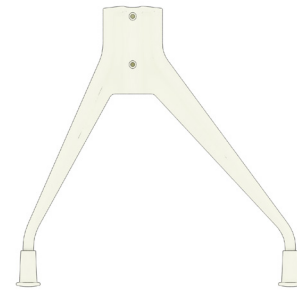
Parts Included:



Work Surface



Left Support



Right Support



Tube (2)



Pin (2)



Cap Screw (4)

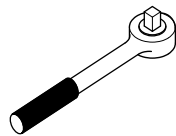


Button Head
Cap Screw (4)

Tools Required:



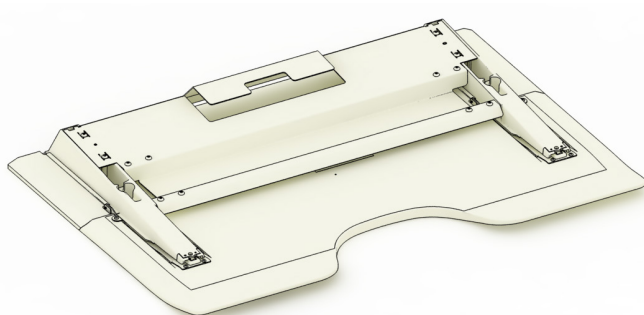
3/16 Hex Socket



Ratchet

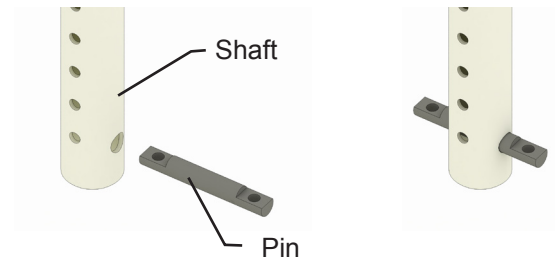


1



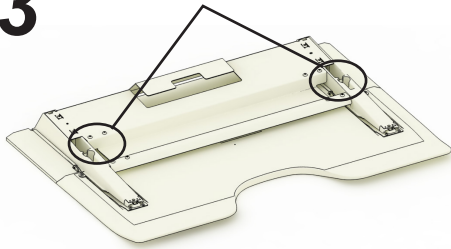
Place the work surface on a clean flat surface.

2



For each tube, place a pin into the pin hole. Make sure the flat side is pointing up as shown in the figures above.

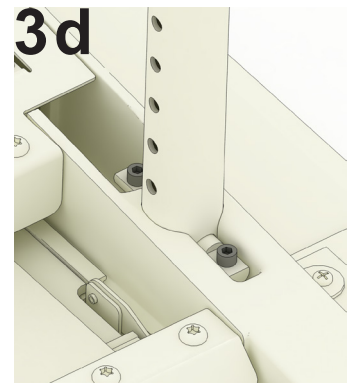
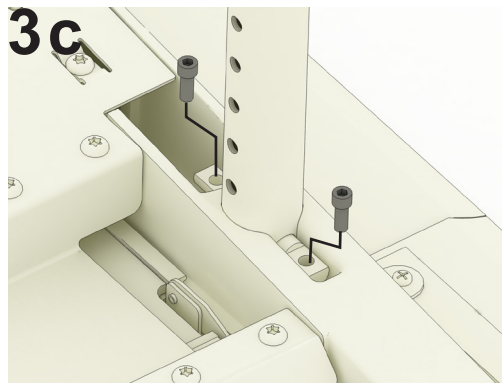
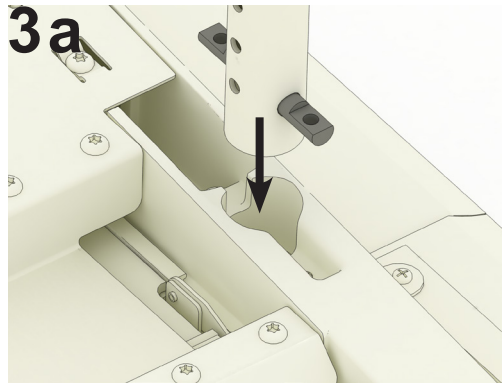
3 shaft attachment positions



Attach the tubes to the work surface as illustrated in the figures on the right.

Make sure that the holes of the tubes are facing towards the interior of the work surface.

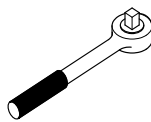
Secure the tubes to the work surface using the cap screws. Tighten until firmly in place.



Cap Screw



3/16 Hex Socket



Ratchet

4

Attach the supports to the tubes as illustrated in the figures on the right.

Make sure the long leg of each support is facing the front of the work surface.

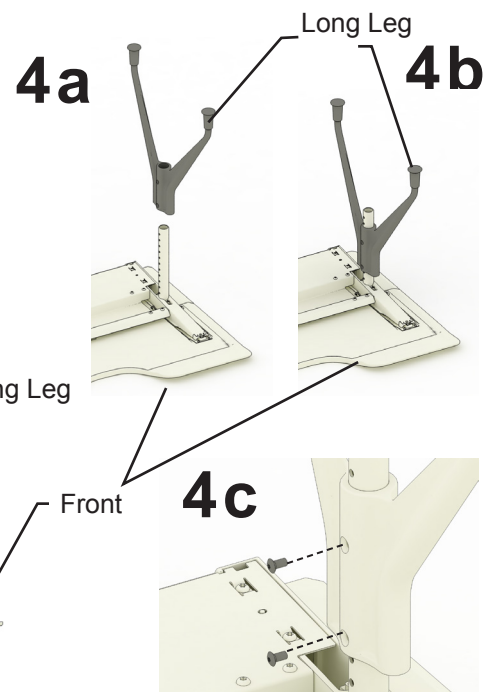
Secure the supports to the tubes using the button head cap screws. Tighten until firmly in place.



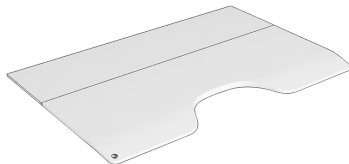
Cap Screw



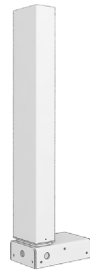
3/16 Hex Socket



Parts Included:



Work Surface



Left Support



Right Support



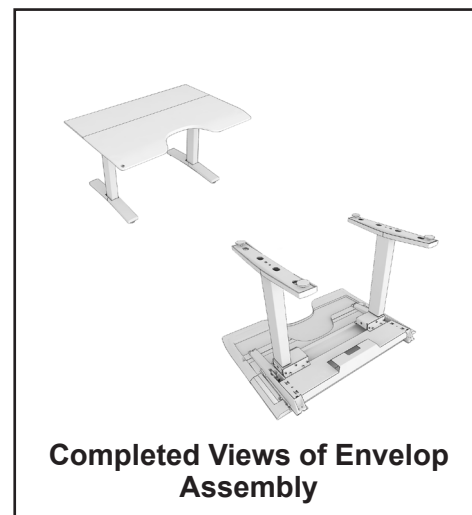
Cap Screw (12)



Button Head
Cap Screw



Tapping Screw



Completed Views of Envelop
Assembly

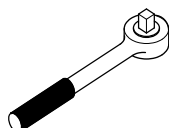
Tools Required:



P2 Phillips Socket

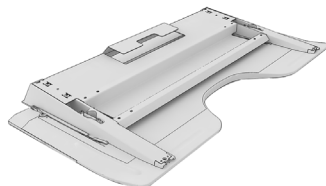


T27 Torx Socket



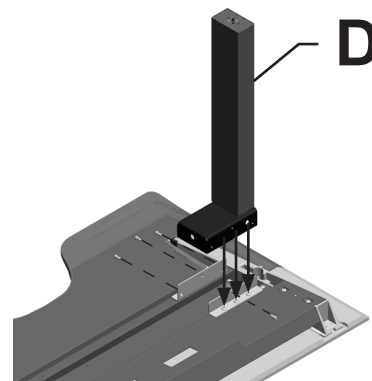
Ratchet

1



Place the work surface
on a clean flat surface.

2



Position Legs (D) between Rails and against Top Supports. Install 4 Socket Head Screws(M) per leg. Use 6 of the Tapping screws per leg to connect the L brackets to the underside of the Envelop surface.

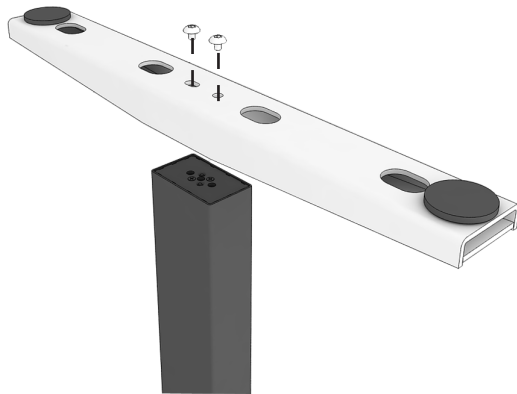
HermanMiller

Part no. 1B5J77 rev E.

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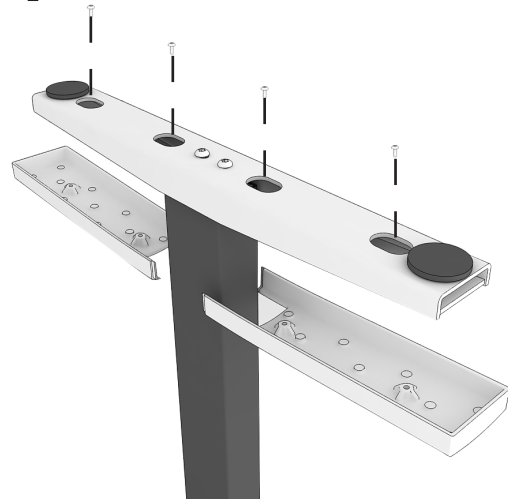
Illustrations and specifications are based on the latest product information available at the time of publication.
 The right is reserved to make changes in design and specifications at any time, without notice, and also to discontinue products.

3



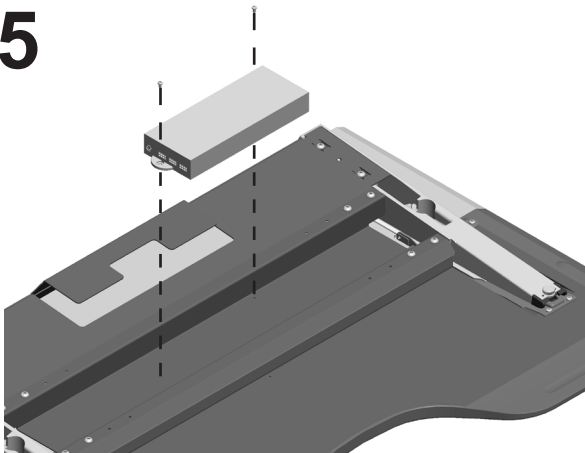
Attach Foot(E) to each Leg using 2 Button Head Screws(N).

4



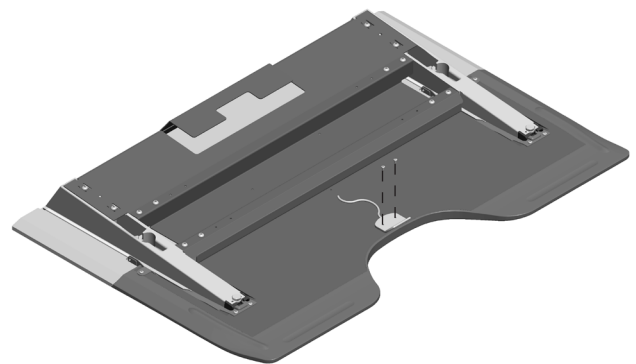
Assemble Foot Covers(F) around Leg. Make sure covers fit tight against Leg.

5



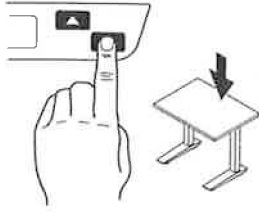
Locate Control Box between J-rails and screw to Work Surface with Button Head Cap Screws.

6



Mount up/down switch inside body pocket with Tapping Screws. No pilot holes provided. Mount where user prefers.

For Electric Tables



Initial Calibration

After assembly all electric tables must be calibrated to insure smooth and trouble free movement.

1. Lower the table to the lowest height by pressing the down arrow on the switch.

2. Continue to press & hold the control switch down arrow until the table bottoms out then rises slightly indicating it has been initialized.

Note: The table will readjust itself if needed.

Follow-Up Calibration

1. Inform the user that the table should be recalibrated once every month by following the instructions above.

2. The table should also be recalibrated if jerky or uneven movement is noted.

3. Recalibrate if power loss occurs.
